

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>414.03010ZN</b>	<b>L.21/00223/13 O</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3X10</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
MAJOR DIAMETER	2,87	2,98	2,89-2,90	10	0
WIDTH ACROSS FLATS	2,02	2,08	2,04-2,06	10	0
WIDTH ACROSS CORNERS	2,303 MIN		2,32-2,35	10	0
HEIGHT OF HEAD	1,40	1,65	1,54-1,59	10	0
APPEARANCE	ISO 6157-1		OK	10	0
NOMINAL LENGHT	9,71	10,29	10,13-10,15	10	0
HEAD DIAMETER	5,40	5,70	5,46-5,51	10	0
HEX SOCKET DEPTH	1,04 MIN		1,22-1,27	10	0
R	0,30 MIN		0,40-0,50	10	0
POINT LENGHT	MAX 1,00		0,52-0,55	10	0
THREAD	GO/NO GO		OK	10	0
W (WALL THICKNESS)	0,20 MIN		0,21-0,22	10	0
GRIP LENGHT	1,50 MAX		0,51-0,52	10	0
DW	5,00 MIN		5,00-5,01	10	0
R ANGULAR WIDTH	3,60 MAX		3,23-3,26	10	0
COATING THICKNESS	MIN 5UM		7,49-8,10	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 62367	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	X100	X100	X1000	X1000	X100						
Valore rilevato Measured Value	34,000	76,000	18,000	11,000	24,000						

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO		CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

